

VT7QDCB - B38 - 028 - B10 - 1 R 00 - A 1 - M1 - *

Series- SAE C 2 bolts
Mounting flange J744c

Cam ring for "P1"

Volumetric displacement cm³/rev (in³/rev)

B14 = 43.9 (2.68)	B31 = 99.1 (6.05)
B17 = 55.0 (3.36)	B35 = 113.4 (6.92)
B20 = 66.0 (4.03)	B38 = 120.6 (7.36)
B22 = 70.3 (4.29)	B42 = 137.5 (8.39)
B24 = 81.1 (4.95)	045 = 145.7 (8.89)
B28 = 89.9 (5.49)	050 = 157.9 (9.64)

Cam ring for "P2"

Volumetric displacement cm³/rev (in³/rev)

*003/B03/Y03 = 10.8 (0.66)	015/B15/Y15 = 50.5 (3.08)
005/B05/Y05 = 17.2 (1.05)	017/B17/Y17 = 58.3 (3.56)
006/B06/Y06 = 21.3 (1.30)	020/B20/Y20 = 63.8 (3.89)
008/B08/Y08 = 26.4 (1.61)	022/B22/Y22 = 70.3 (4.29)
010/B10/Y10 = 34.1 (2.08)	025/B25/Y25 = 79.3 (4.84)
012/B12/Y12 = 37.1 (2.26)	028/B28/Y28 = 88.8 (5.42)
014/B14/Y14 = 46.0 (2.81)	031/B31/Y31 = 100.0 (6.10)

*'0' - Uni-directional 'B' - Bi-directional 'Y' - Bi-directional for cold start

Cam ring for "P3"

Volumetric displacement cm³/rev (in³/rev)

B02 = 5.7 (0.35)	B07 = 22.5 (1.37)	B12 = 40.9 (2.50)
B03 = 9.8 (0.60)	B08 = 24.9 (1.52)	B14 = 45.1 (2.75)
B04 = 12.8 (0.78)	B09 = 28.0 (1.71)	B15 = 50.0 (3.05)
B05 = 15.9 (0.97)	B10 = 31.8 (1.94)	
B06 = 19.8 (1.21)	B11 = 34.9 (2.13)	

Modifications

Mounting w/connection variables

P1=1" P2=1" P3=3/4" S=4"	
UNC	METRIC
01	M1

Seal class

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

Design letter

Porting combination (see page CI-1-4.5)
00 = Standard

Direction of rotation (view on shaft end)

- R - Clockwise
- L - Counter-clockwise

Type of Shaft

- 1 - Keyed (no SAE)
- 2 - Keyed (SAE CC)
- 3 - Splined (SAE C)
- 4 - Splined (SAE CC)

TP

OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1800 rpm						Input power p & n = 1800 rpm					
		in ³ /rev	cm ³ /rev	p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 250 bar (3630 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 250 bar (3630 psi)	
				gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1	B14	2.68	43.9	20.92	79.1	19.18	72.5	17.81	67.3	3.46	2.6	27.77	20.7	47.03	35.0
	B17	3.36	55.0	26.16	98.8	24.41	92.3	23.04	87.0	3.77	2.8	33.88	25.3	57.71	43.0
	B20	4.03	66.0	31.39	118.6	29.64	112.0	28.27	106.8	4.07	3.0	39.98	29.8	68.39	50.9
	B22	4.29	70.3	33.43	126.4	31.69	119.8	30.32	104.6	4.19	3.1	42.37	31.6	72.57	54.0
	B24	4.95	81.1	38.57	145.8	36.82	139.2	35.45	134.0	4.49	3.4	48.36	36.1	83.06	61.9
	B28	5.49	89.9	42.80	161.8	41.06	155.2	39.69	150.0	4.74	3.5	53.30	39.7	91.70	68.3
	B31	6.05	99.1	47.18	178.3	45.43	171.7	44.06	166.5	4.99	3.7	58.41	43.6	100.63	75.0
	B35 ¹⁾	6.92	113.4	53.93	203.9	52.18	197.2	50.81	192.0	5.39	4.0	66.29	49.4	114.42	85.3
	B38 ¹⁾	7.36	120.6	57.35	216.8	55.61	210.2	54.24	204.9	5.59	4.2	70.28	52.4	121.42	90.5
	B42 ²⁾	8.39	137.5	65.39	247.2	63.65	240.6	62.28	235.4	6.05	4.5	79.66	59.4	137.83	102.7
	045 ³⁾	8.89	145.7	69.29	262.0	67.11	253.6	65.31	246.8	6.74	5.0	83.75	62.4	145.79	108.7
050 ⁴⁾	9.64	157.9	75.14	284.0	72.96	275.8	71.78	271.3	7.08	5.3	90.58	67.5	134.50	100.3	
P2				p = 0 bar (0 psi)	p = 140 bar (2000 psi)	p = 300 bar (4350 psi)	p = 7 bar (100 psi)	p = 140 bar (2000 psi)	p = 300 bar (4350 psi)						
	003	0.66	10.8	5.14	19.6	3.85	14.6	--	--	2.11	1.57	8.45	6.30	--	--
	005	1.05	17.2	8.18	30.9	6.89	26.0	4.34	16.44	2.29	1.70	12.00	8.94	23.97	17.88
	006	1.30	21.3	10.13	38.3	8.84	33.4	5.71	21.6	2.40	1.78	14.28	10.64	28.96	21.60
	008	1.61	26.4	12.55	47.4	11.26	42.6	8.12	30.72	2.54	1.89	17.11	12.75	35.08	26.16
	010	2.08	34.1	16.22	61.3	14.93	56.4	11.81	44.64	2.76	2.06	21.38	15.94	44.25	33.00
	012	2.26	37.1	17.64	66.7	16.35	61.8	13.24	50.04	2.84	2.11	23.05	17.18	47.47	35.40
	014	2.81	46.0	21.88	82.7	20.59	77.8	17.46	66.00	3.09	2.30	27.99	20.87	58.73	43.80
	015	3.08	50.5	23.99	90.7	22.83	86.3	19.39	73.32	3.21	2.40	30.30	22.60	63.56	47.40
	017	3.56	58.3	27.73	104.8	26.44	99.9	23.33	88.2	3.43	2.55	34.81	25.95	73.54	54.84
	020	3.89	63.8	30.34	114.7	29.05	109.8	25.93	98.04	3.58	2.66	37.86	28.23	80.14	59.76
	022 ⁶⁾	4.29	70.3	33.43	126.4	32.14	121.5	29.05	109.8	3.76	2.80	41.47	30.92	80.94	60.36
	025 ^{5,7)}	4.84	79.3	37.71	142.5	36.42	137.6	--	--	4.01	2.99	46.46	34.64	--	--
	028 ^{5,8)}	5.42	88.8	42.23	159.6	40.94	154.7	--	--	4.27	3.18	51.74	38.58	--	--
	031 ^{5,8)}	6.10	100.0	47.56	179.7	46.27	174.9	--	--	4.58	3.41	57.95	43.21	--	--
P3	B02	0.35	5.7	2.76	10.4	2.33	8.8	1.80	6.8	0.74	0.55	4.02	2.99	8.10	6.40
	B03	0.60	9.8	4.66	17.6	4.23	15.9	3.70	14.0	0.85	0.63	6.24	4.65	12.93	10.25
	B04	0.78	12.8	6.09	23.0	5.66	21.4	5.13	19.4	0.94	0.70	7.90	5.89	16.55	13.13
	B05	0.97	15.9	7.56	28.6	7.13	26.9	6.60	25.0	1.02	0.76	9.62	7.17	20.29	16.12
	B06	1.21	19.8	9.42	35.6	8.99	33.9	8.46	32.0	1.13	0.84	11.79	8.79	25.00	19.88
	B07	1.37	22.5	10.70	40.4	10.27	38.8	9.74	36.8	1.20	0.89	13.29	9.91	28.26	22.47
	B08	1.52	24.9	11.84	44.7	11.41	43.1	10.88	41.1	1.27	0.94	14.62	10.90	31.15	24.78
	B09	1.71	28.0	13.31	50.3	12.87	48.6	12.35	47.0	1.36	1.01	16.35	12.19	34.92	27.77
	B10	1.94	31.8	15.12	57.2	14.69	55.5	14.16	53.5	1.46	1.11	18.45	13.75	39.48	31.42
	B11 ⁹⁾	2.13	34.9	16.64	62.9	16.19	61.2	15.68	59.3	1.55	1.15	20.17	15.04	43.22	32.22
	B12 ⁹⁾	2.50	40.9	19.50	73.7	19.07	72.1	18.54	70.1	1.72	1.28	23.55	17.56	50.58	37.71
	B14 ⁹⁾	2.75	45.1	21.40	80.8	20.95	79.2	20.44	77.0	1.83	1.36	25.80	19.23	55.48	41.37
	B15 ⁹⁾	3.05	50.0	23.78	89.8	23.35	88.3	22.88	86.5	1.97	1.47	28.55	21.28	57.35	42.76

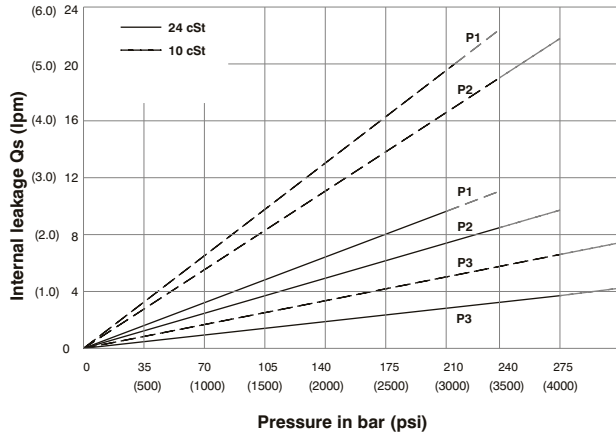
1) B35-B38 = 280 bar (4060 psi) max.int. 2) B42 = 260 bar (3770 psi) max.int. 3) 045 = 240 bar (3500 psi) max.int. 4) 050 = 210 bar (3000 psi) max.int.

5) 025-028-031 = 2500 R.P.M. max. 6) 022 = 275 bar max.int. 7) 025 = 240 bar max.int. 8) 028-031 = 210 bar max.int.

9) B11-B12-B14 = 300 bar (4350 psi) & B15 = 280 bar (4060 psi) max.int. And Max. Speed = 3000 rpm

-- Not to use because internal leakage greater than 50% of theoretical flow

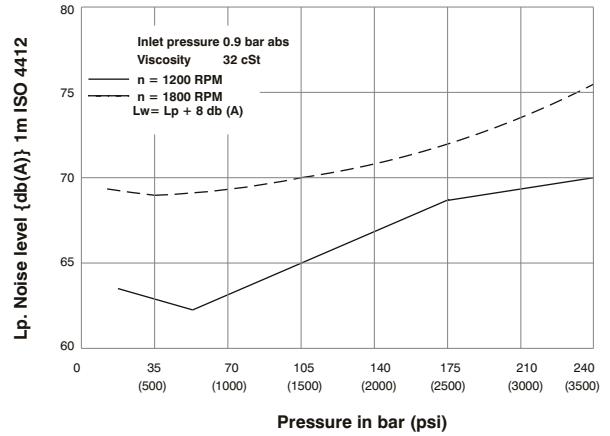
INTERNAL LEAKAGE (TYPICAL)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

NOISE LEVEL (TYPICAL)

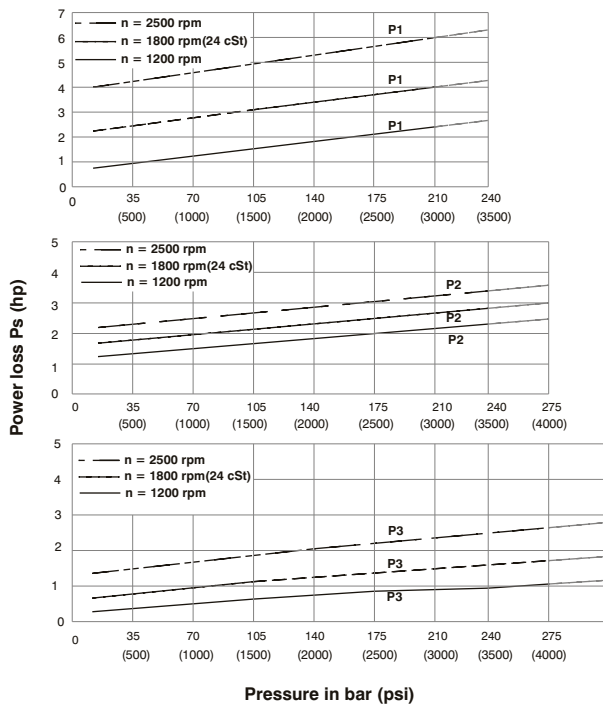
VT7QDCB- B38-022-B10



Triple pump noise level is given with each section discharging at the pressure noted on the curve.

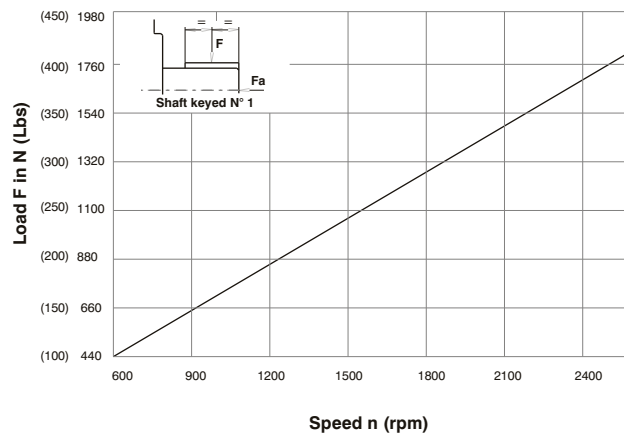


HYDROMECHANICAL POWER LOSS (TYPICAL)



Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



Maximum permissible axial load $F_a = 1200 \text{ N (270 Lbs)}$