

VT6CCSH \* W - 022 - 008 - 1 R 00 - C 1 - 00 \*

### Series

One letter can be added to specify special parts in series

### Use for severe duty shaft only

### Cam ring for "P1" & "P2"

Volumetric displacement cm<sup>3</sup>/rev (in<sup>3</sup>/rev)

*003/B03/Y03 = 10.8 (0.66)	015/B15/Y15 = 50.5 (3.08)
005/B05/Y05 = 17.2 (1.05)	017/B17/Y17 = 58.3 (3.56)
006/B06/Y06 = 21.3 (1.30)	020/B20/Y20 = 63.8 (3.89)
008/B08/Y08 = 26.4 (1.61)	022/B22/Y22 = 70.3 (4.29)
010/B10/Y10 = 34.1 (2.08)	025/B25/Y25 = 79.3 (4.84)
012/B12/Y12 = 37.1 (2.26)	028/B28/Y28 = 88.8 (5.42)
014/B14/Y14 = 46.0 (2.81)	031/B31/Y31 = 100.0 (6.10)

\*'0' - Uni - directional    'B' - Bi - directional    'Y' - Bi - directional for cold start

### Type of shaft

- 1 - keyed (no SAE)
- 3 - splined (SAE BB)
- 5 - splined (SAE B)

### MW version

- 2 - keyed (SAE BB)
- R - keyed special
- X - keyed special

### P version

- 3 - splined (no SAE)
- 4 - splined (SAE BB)
- 6 - splined (no SAE)

(See Page No. BM-1-3)

### W version

- 2 - keyed (SAE BB)
- S-splined (DIN 5462)

- V - keyed special
- T - splined (SAE J718c)
- Q - splined (SAE C)

### Modifications

### Mounting W/connection variables

code	P1=1" - S=3"		P1=1" - S = 2 1/2"n <sup>21</sup> )		
	P2	1"	3/4"n <sup>1</sup> )	1"	3/4"n <sup>1</sup> )
Unc	00	01	10	11	
Metric	0M	W0	1M	W1	

- 1) for 46 ml/rev max.
  - 2) for 126 ml/rev max.
- The large cartridge must be always mounted in the front.

### Seal class

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

### Design letter

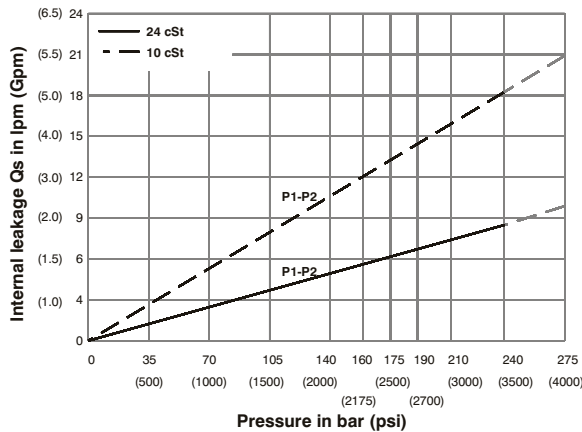
### Porting combination (see page BM-1-5)

00 - standard

### Direction of rotation (view on shaft end)

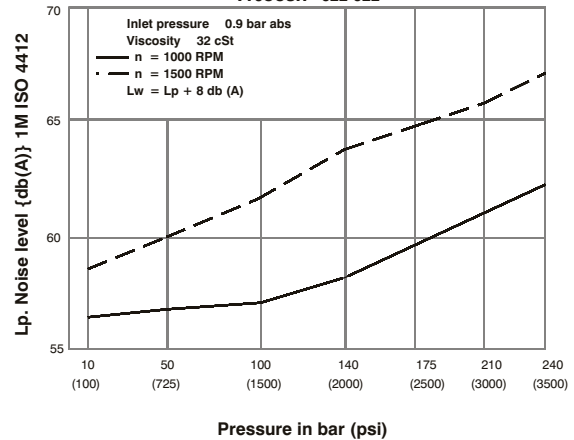
- R - clockwise
- L - counter-clockwise

### INTERNAL LEAKAGE (TYPICAL)



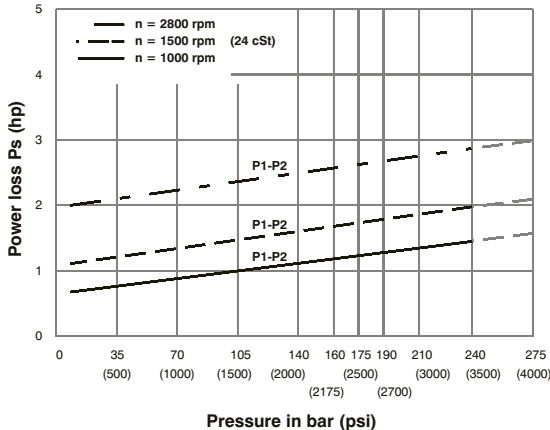
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

### NOISE LEVEL (TYPICAL) VT6CCSH - 022-022



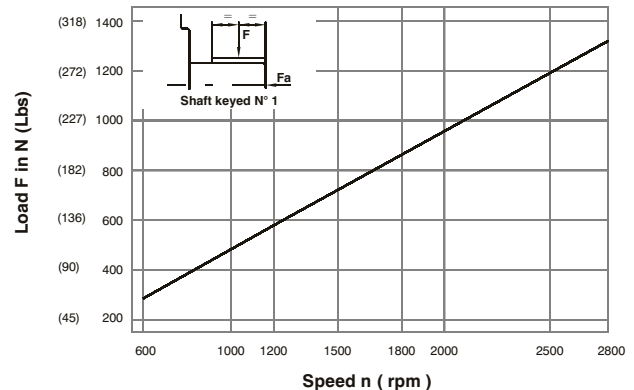
Double pump noise level is given with each section discharging at the pressure noted on the curve.

### HYDROMECHANICAL POER LOSS (TYPICAL)



Total hydromechanical power loss is the sum of each section at its operating conditions.

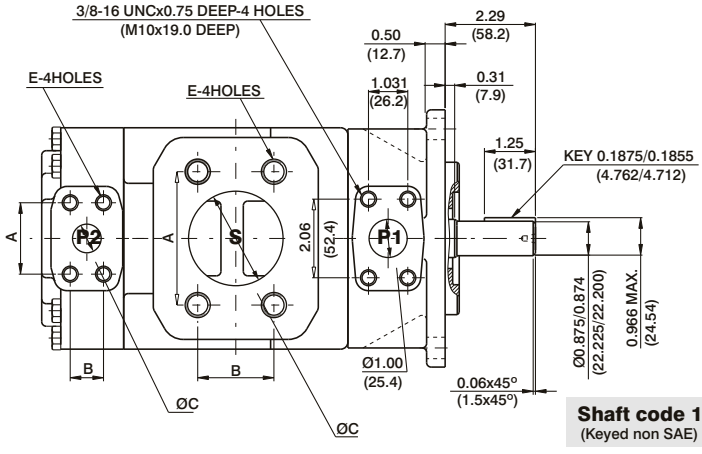
### PERMISSIBLE RADIAL LOAD



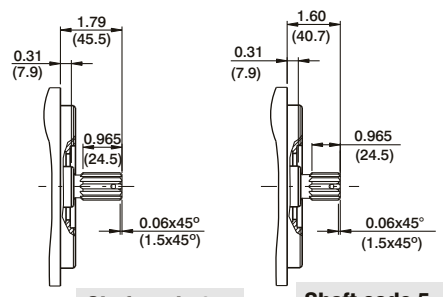
Maximum permissible axial load Fa = 800 N (180 Lbs)



DP

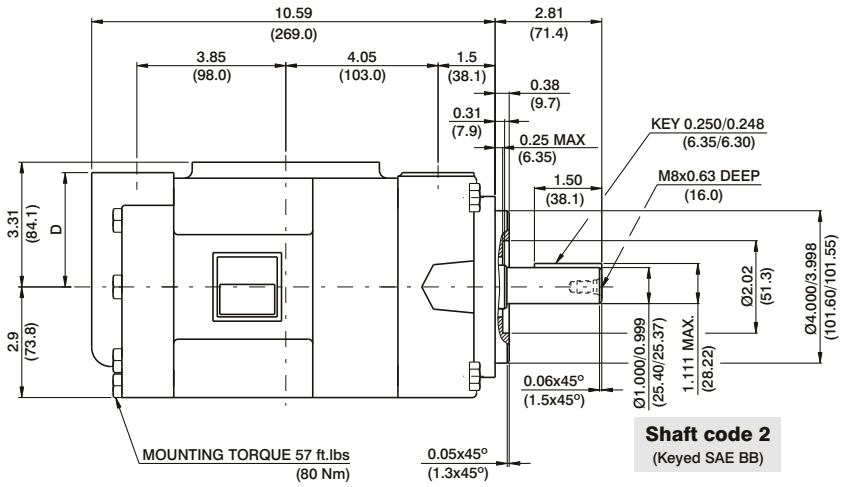


**Shaft code 1**  
(Keyed non SAE)

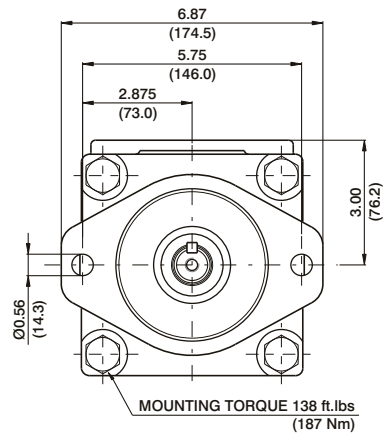


**Shaft code 3**  
SAE BB splined shaft  
Class 1-J498b  
16/32 dp. 15 teeth  
30° pressure angle  
Flat root side fit

**Shaft code 5**  
SAE B splined shaft  
Class 1-J498b  
16/32 dp. 13 teeth  
30° pressure angle  
Flat root side fit



**Shaft code 2**  
(Keyed SAE BB)



PORT	A	B	C	D	E
S	4.19 (106.4)	2.44 (61.9)	3.00 (76.2)		5/8-11UNCx1.12 DEEP (M16x28.4 DEEP)
S	3.50 (88.9)	2.00 (50.8)	2.50 (63.5)		1/2-13UNCx0.94 DEEP (M12x24.0 DEEP)
P2	1.874 (47.6)	0.874 (22.2)	0.75 (19.0)	3.00 (76.2)	3/8-16UNCx0.75 DEEP (M10x19.0 DEEP)
P2	2.06 (52.4)	1.03 (26.2)	1.00 (25.4)	2.94 (74.7)	

Shaft torque limits in <sup>3</sup> /revxpsi(ml/revxbar)	
Shaft	Vp x p max. (P1+P2)
1	12666 (14300)
2	18972 (21420)
3	28937 (32670)
5	18246 (20600)

## OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm					Input power p & n = 1500 rpm						
		p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)			
		in <sup>3</sup> /rev	cm <sup>3</sup> /rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1 & P2	003	0.66	10.8	4.29	16.2	2.96	11.2	2.04	7.7	1.74	1.3	7.11	5.3	11.22	8.4
	005	1.05	17.2	6.83	25.8	5.50	20.8	4.57	17.3	1.88	1.4	10.06	7.5	16.36	12.2
	006	1.30	21.3	8.44	31.9	7.11	26.9	6.19	23.4	2.01	1.5	11.94	8.9	19.71	14.7
	008	1.61	26.4	10.48	39.6	9.15	34.6	8.22	31.1	2.15	1.6	14.35	10.7	22.93	17.7
	010	2.08	34.1	13.52	51.1	12.19	46.1	11.26	42.6	2.28	1.7	18.64	13.4	29.90	22.3
	012	2.26	37.1	14.71	55.6	13.36	50.6	12.46	47.1	2.28	1.7	19.31	14.4	32.32	24.1
	014	2.81	46.0	18.25	69.0	16.93	64.0	16.00	60.5	2.55	1.9	23.60	17.6	39.56	29.5
	015	3.08	50.5	20.00	75.6	18.73	73.2	19.02	67.5	2.68	2.0	25.61	19.1	42.91	32.0
	017	3.56	58.3	23.12	87.4	21.79	82.4	20.87	78.9	2.82	2.1	29.37	21.9	49.48	36.9
	020	3.89	63.8	25.32	95.7	23.99	90.7	23.07	87.2	2.95	2.2	31.92	23.8	53.91	40.2
	022	4.29	70.3	27.88	105.4	26.56	100.4	25.63	96.9	3.08	2.3	35.00	26.1	59.14	44.1
	025 <sup>1)</sup>	4.84	79.3	31.46	118.9	30.13	113.9	29.21	110.4	3.35	2.5	39.16	29.2	66.38	49.5
	028 <sup>1,2)</sup>	5.42	88.8	35.24	133.2	33.92	128.2	33.28	125.8	3.75	2.8	43.85	32.7	65.04	48.5
031 <sup>1,2)</sup>	6.10	100.0	39.68	150.0	38.35	145.0	37.72	142.6	3.75	2.8	48.95	36.5	72.95	54.4	

1) 025-028-031 = 2500 RPM. max.

2) 028-031 = 210 bar (3000 psi) max. int.